Fig. 9 SQUEEGEE-INK PUMP UNIT AREA (Black)

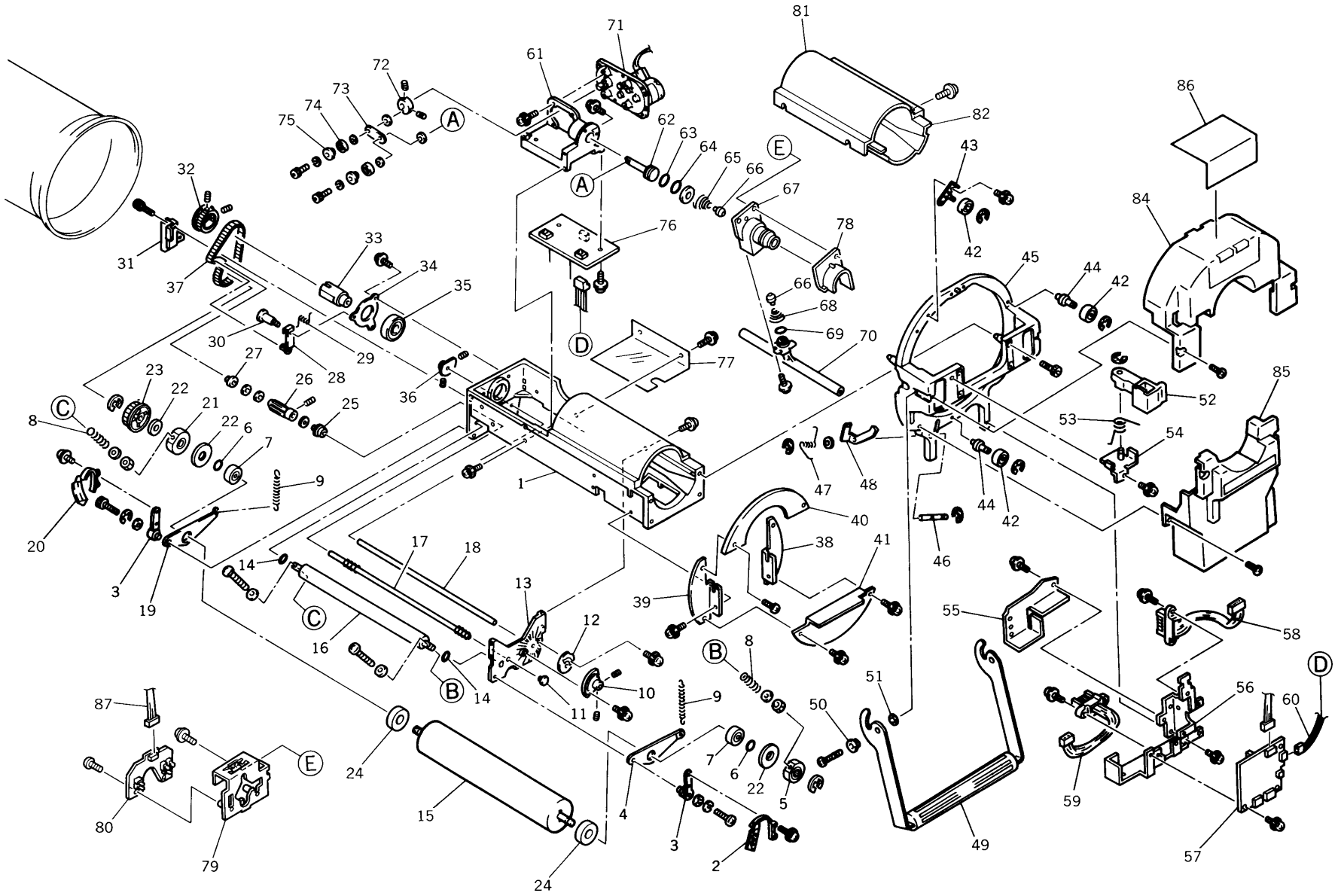

Fig. 9 Squeegee-Ink Pump Unit Area (Black)

No.	Part No.	Part Name	Q'ty	Remark
	017-92231-000	Unit/Squeegee III; OW		
	019-92200-002	Unit/Squeegee; A3		A3
1	017-12101-900	*Squeegee Stay; OW	1	
1	014-12201-104	*Squeegee Stay; A3	1	A3
2	000-02254-514	*Ink Blocking Plate (Front)	1	
3	002-12219-002	*Adj. Boss; Ink Blocking	2	
4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
5	014-12227-103	*Reverse Rotation Stopper AII	1	
6	640-60080-010	*O Ring; P8-1.9	2	
7	601-10192-005	*Bearing; 6800ZZ	2	
8	000-02211-017	*Spring; Squeegee Gap	2	
9	002-12234-001	*Spring; Adj. Plate (Front)	2	
10	002-12213-101	*Sector Adjustor; Squeegee	1	
11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
12	002-12209-007	*Adj. Collar A; Squeegee	1	
13	017-12105-204	*Side Frame; Squeegee; OW	1	
13	011-12211-302	*Side Frame; Squeegee	1	A3
14	640-60140-004	*O Ring; P14-2.4	2	
15	017-12111-506	*Squeegee Roller; OW	1	
15	014-12221-504	*Squeegee Roller; A3	1	A3
16	017-12114-203	*Doctor Roller II; OW	1	
16	014-12226-000	*Doctor Roller II; A3	1	A3
17	017-12121-005	*Drive Shaft; Squeegee; OW	1	
17	014-12252-000	*Drive Shaft; Squeegee; A3	1	A3
18	017-12123-008	*Adj. Shaft; Squeegee; OW	1	
18	014-12251-004	*Adj. Shaft; Squeegee; A3	1	A3
19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
20	000-02255-510	*Ink Blocking Plate (Back)	1	
21	017-12115-005	*Reverse Rotation Stopper B	1	
21	019-22206-003	*Reverse Rotation Stopper B	1	A3
22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
23	011-12205-000	*Pulley; Squeegee Roller	1	
24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	

No.	Part No.	Part Name	Q'ty	Remark
27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
28	002-12229-105	*Tensioner; Squeegee	1	
29	002-12233-005	*Spring; Tensioner; Squeegee	1	
30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
31	017-12122-001	*Shaft Support; Squeegee	1	
31	011-12241-007	*Shaft Support II; Squeegee	1	A3
	017-12124-403	*Ass'y; Shaft Joint	1	
	011-12206-406	*Ass'y; Shaft Joint	1	A3
32		**Pulley; Main Shaft	1	
33		**Shaft Joint	1	
34		**Bearing Holder A; Squeegee	1	
35		**Bearing; 6202ZZ	1	
36	002-12210-005	*Adj. Collar B; Squeegee	1	
37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
38	011-12222-401	Bracket R; Drum Cover F	1	
39	011-12223-408	Bracket L; Drum Cover F	1	
40	011-12213-100	Drum Cover F (Upper)	1	
41	011-12224-005	Drum Cover F (Lower)	1	
	017-92300-002	Unit/Drum Frame		
42	000-01169-114	*Support Roller; Drum	3	
43	002-12410-004	*Adj. Plate; Support Roller	1	
44	002-12409-103	*Support Shaft; Support Roller	2	
45	017-12201-700	*Frame; Drum	1	
46	019-12315-009	*Shaft; Locking Plate II; Drum	1	
47	019-12307-006	*Spring; Locking Plate; Drum	1	
48	019-12314-002	*Locking Plate II; Drum	1	
49	017-12228-004	*Drum Lever	1	
50	002-12407-003	*Boss A; Drum Lever	2	
51	002-12418-102	*Spacer; Drum Lever	2	
52	014-12295-001	Lever; Bottle Stopper	1	
53	014-12297-004	Spring; Stopper Lever	1	
54	018-32306-009	Bracket; Stopper Lever	1	
55	017-12213-007	Inner Cover; Drum	1	
56	017-22301-001	Bracket II; Drum Control PCB2	1	
57	018-51018-006	Drum Control PCB2	1	

Fig. 9 Squeegee-Ink Pump Unit Area (Black)

No.	Part No.	Part Name	Q'ty	Remark
58	017-55028-203	Wire Harness; Drum (R)	1	
59	017-55029-102	Wire Harness; Drum (L)	1	
60	019-55010-104	Wire Harness; Drum Inner	1	
	018-92200-005	Unit/Ink Pump		
	019-92420-002	Unit/Ink Pump		A3
61	002-12303-305	*Bracket; Inking Motor	1	
62	002-12304-107	*Piston Inking Pump	1	
63	640-60140-004	*O Ring; P14-2.4	1	
64	640-60220-016	*O Ring; P22-2.4	1	
65	000-07119-100	*Coil Spring; Inking Pump	1	
66	011-12151-008	*Valve; Inking Pump	2	
67	018-32201-002	*Inking Pump Body ϕ19	1	
67	019-42201-008	*Inking Pump Body ϕ19; A3	1	A3
68	011-12147-205	*Coil Spring; Inking Pump; RC	1	
69	640-60100-100	*O Ring; P10A-2.4	1	
70	011-12153-000	*Ink Distributor II	1	
70	014-12213-005	*Ink Distributor; A3	1	A3
71	017-65016-700	*Inking Motor	1	
72	002-12307-203	*Linking Disc; Inking Pump	1	
73	002-12308-005	*Linking Plate; Inking Pump	1	
74	002-12309-001	*Collar; Inking Pump	2	
75	002-12310-107	*Collar Holder; Inking Pump	2	
76	017-60020-407	Drum PCB	1	
	484-00000-800	*Pilot Lamp	1	
77	017-12215-107	PCB Cover; Drum	1	
78	018-32205-008	PCB Guard	1	
79	018-32202-009	Bracket; Bottle SW	1	
80	018-51019-002	Bottle SW PCB	1	
	014-12216-209	Bottle Guide II Ass'y		A3
81	011-12208-107	*Bottle Guide (Over)	1	
82	014-12217-108	*Bottle Guide II (Base)	1	
84	019-12302-101	Drum Cover (Upper)	1	
85	019-12303-108	Drum Cover (Lower)	1	
86	550-21736-006	Seal; Ink (Black);Pic.	1	
86	550-21742-006	Seal; Ink (Black)	1	

No.	Part No.	Part Name	Q'ty	Remark
86	550-21743-002	Seal; Ink (Black); CH	1	
87	018-55029-100	Wire Harness; Bottle SW	1	